



CE

TripleAction 15000 All in One Pump



FOR PONDS UP TO 15000 LITRES

BUILT IN 13W UV CLARIFICATION

5200 LITRES PER HOUR PUMP

QUICK RELEASE CASING FOR EASY MAINTENANCE

CLEAN AND CLEAR WATER FOR HEALTHY FISH

INCLUDES COARSE & MEDIUM FILTER FOAMS & BIOLOGICAL FILTER MEDIA

ADDITIONAL MEDIA BASKETS CAN BE ADDED (AVAILABLE TO BUY SEPARATELY)



HANDLE FOR EASIER LIFTING

To ensure your new pond filter system is set up and running correctly, and to prevent any accidental damage or injury, please read and follow the below instructions carefully before using your product.

SAFETY

IMPORTANT! Disconnect the mains electricity supply before attempting any installation / maintenance of any kind. Do not attempt to modify this unit in any way and only use the recommended parts for replacement.

- The all-in-one system should never be run dry as this will cause the unit to overheat and cause permanent damage.
- All connections must be earthed.
- The power cord of this appliance cannot be replaced; if the cord is damaged, the appliance should be discarded. Never cut the cord.
- Do not connect to any voltage other than that stated.
- Do not place in liquids other than water.
- Do not use with water above 90°F or 30°C.
- Do not carry or pull the unit by its electrical cable.
- Do not use this unit if it has a damaged cord, if it is malfunctioning or it is dropped or damaged in any manner
- Do not attempt to modify this unit in any way and only use attachments and the recommended parts for replacement recommended by the manufacturer.
- Before installing, maintaining or handling your equipment, or before placing your hands in your pond, ensure that the unit is disconnected from the electricity supply.
- Always disconnect any electrical devices when not in use.
- Carefully examine your pond system after installation. Do not connect the unit to the mains if there is water on any parts not intended to be wet.
- Do not look directly at the UV light when it is operational.
- Before operating your system observe that water is flowing through it
- the UV requires constant flow to avoid overheating.

!! Your pump must always be immersed in fresh water before it is switched on.

- To avoid injury, do not touch hot or moving parts such as, but not limited to UV bulbs or impellers.
- During maintenance ensure all O-rings are present and intact.
- If the appliance shows any signs of water leakage or the RCD unit switches off, disconnect the unit from the power supply and consult the retailer where you purchased the unit.
- Do not install or store this unit where it will be exposed to temperatures near to 0°C / 32°F. In freezing conditions, remove and store the unit in a sheltered area ensuring all water has been drained from the filter.
- Do not bury the cord for this unit. Ensure it does not cause a trip hazard or it at risk from damage from lawn mowers, strimmers or other garden equipment.
- This is a submersible product - do not operate the product if not fully submerged.

Please note – this appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, provided they are given supervision and instruction concerning use of the appliance and understand the hazards involved. Children must not play with the appliance. Any maintenance must not be made by children without supervision.

Safety and Electrical Connections

This unit is designed for outdoor use only. It is waterproof and should be situated safely under the pond water. Ideally the pump should be situated at the bottom of the pond as this is where fish waste and debris collect. Take care to ensure that you can easily lift your pump out of the water for routine maintenance. If this is necessary do not pick your pump up by the electrical cable but by the handle attached to the main body/ cage of the pump.


Always disconnect all equipment in the pond before starting to handle, maintain, repair or install any pond equipment. The pump is electrically operated so great care must be taken during installation and operation. The following electrical and safety guidelines must be carefully followed. Each pump is supplied with a 10 metre length of 3 core electrical cable which is permanently connected to the pump.



The wires in the mains electrical lead are coloured in accordance with the following code:

BLUE – Neutral (marked with an “N” in most terminal connections)

BROWN – LIVE (marked with an “L” in most terminal connections)

GREEN/YELLOW – EARTH (marked “E” or  in most terminal connections)

1st January 2005 revised Building Regulations for England and Wales

Installing this product in the garden is classified as ‘notifiable’. The Regulations now require you to tell your local authority building control department that you intend to install this product before installation. Your local authority will let you know how you can get your installation approved

The termination to the mains supply should be permanent, inside a dry weatherproof enclosure, through a double pole switched fused spur with a minimum contact gap of 3mm – (disconnected) to BS 3676 – and fitted with a 3 or 5 amp fuse.

Exposed cable runs should be sensibly positioned, and protected if necessary, by armoured conduit. A 10mA or 30mA Residual Current Circuit Breaker (RCD) MUST be fitted to the mains supply.

Permanent installations to the mains supply (hard wiring) must comply with the regulations of the local electricity authority which may stipulate the use of metal or plastic conduit to protect the cable. If in any doubt about wiring to the mains supply contact a qualified electrician or your local electricity authority. Protect from frost. In cold winter weather (when fish are inactive and algae growth ceases) the unit may be switched off. It should then be drained of water, removed (if possible) from its installation and stored in a dry, frost-protected area.

CHOOSING YOUR FILTER LOCATION

- The pressure of your unit depends on many factors such as pond depth, stock density and hose dimensions. To enhance pond water quality, we recommend considering these factors to ensure maximum efficiency and avoid low return pressure.
- Place your unit on a level and sturdy surface at the bottom of your pond with outlet facing upwards.

INSTALLATION & USE

Please read the below instructions carefully before beginning to set up your filter system. **DO NOT CONNECT THE UNIT TO THE MAINS UNTIL SET UP IS COMPLETE AND UNIT IS FILLED WITH WATER.**

1. Prior to installing the unit, examine the quartz sleeve and UV bulb to make sure these have not been damaged in transportation (see maintenance section). Handle with care. Do not hold UV bulb with bare hands as this can affect performance.
2. Clean filter media and foams - remove the filter media plate and clean through the included media and filter foams with some pond water.
3. **Connect the required attachments** - Choose the required attachments.

Fountain attachment set included compromises of:

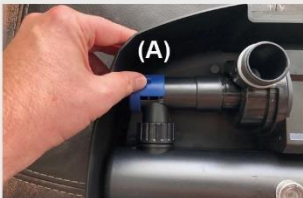
- Main fountain extendable pole (essential for using the fountain feature)
- Hosetail nozzle to fit 20mm and 25mm hose
- 2 fountain outlet attachment for varying effects



4. Position the filter system unit - fully submerge your pump. Place it on a level and sturdy surface at the bottom of your pond with outlet facing upwards.

5. Connect your all-in-one system to the mains - Connect the unit to the mains using a residual current device (RCD) for additional safety.

6. Switch on your unit at the mains - turn on the operation by switching on the unit at the mains.



Flow Adjuster being 'opened' to maximise water flow

Flow Adjuster Feature

Water is sucked into the impellor shaft at position (A). By opening/closing the blue Flow Adjuster you can modify the amount of water the pump creates.

UVC OPERATION

- Always ensure that the filter has water flowing through the unit prior to operating the UV.
- Never look directly at the UV light when operational.
- Check that the UV is operational visually using the UV indicator.
- Never operate the UV lamp outside its housing.
- Never operate the UV lamp in a housing that's defective.

MAINTENANCE

To ensure optimal performance and that your unit functions correctly, regular maintenance is essential. Failure to do so may result in damage to your unit and may invalidate your warranty.

We recommend that a regular cleaning and maintenance schedule is followed to ensure responsible fishkeeping. Depending on water volume and stocking levels, regular cleaning of the filter media, foams, impeller, inlet/outlet pipework will help ensure that the product works efficiently and your pond remains healthy.

For further maintenance guidance, please see the table and additional information below:

	1 MONTH	3 MONTHS	6 MONTHS	ANNUALLY
All Pipework	Clean & Inspect			
Hosing				Clean & Inspect
O-Rings	Clean & Inspect	Lubricate & Clean		Replace
Filter Foams	Clean & Inspect			Replace as required (1-2 years)
UV Bulb				Replace
Quartz Sleeve			Clean & Inspect	Replace after 2 years
Other Media (Ceramic Filter Media)	Clean & Inspect			

O-rings

It is vital that O-rings are regularly inspected and replaced as the rubber watertight seal will perish over time, which may cause your unit to leak. Before replacing your o-rings, ensure they are well lubricated to ensure the seal is kept water tight.

Filter Maintenance

In general, it is recommended to disconnect your filter and clean the pipes, impeller and filter media monthly. Pipework will become blocked with waste and protein slime over time, so regular cleaning is important for optimal performance.

The frequency of how often you will need to clean and inspect your unit of course will depend on a lot of factors like how dirty the water is when you first start using your all-in-one system, your pond volume and also how many fish you have. How often you feed your fish and seasonal light levels will also affect how quickly your pond water gets dirty and will need to be taken into consideration when planning how often to clean your filter system.

Filter Media

The filter media provided with your unit and their positioning within the filter body are designed to give complete and optimum filtration for your pond.

Fine & Coarse Filter Foams	Mechanical Filtration	Remove small waste particles from the water.
Ceramic Stones and Plastic disc media	Biological Filtration	Create environment for nitro-bacteria to cultivate and help oxygenate the water.

IMPORTANT! Always use water from your pond to clean your filter sponges and media. Do not use mains water or any cleaning products to clean your media.

When replacing media in your filter, do not replace more than 50% of your media at once. This is to ensure that the nitrifying bacteria present in the old media are able to repopulate in the newly added filter media.

General Maintenance

It is recommended that every 3-4 weeks you perform maintenance on your TripleAction Pump.

Filter casing - can be removed by unfastening the casing clips on the side of the filter body and removing the filter casing.



Remove and clean filter sponge and filter media - remove the filter sponges and sponge filter cage to access the media plate.

Rinse them in pond water to prevent damaging the beneficial bacteria which help maintain a healthy pond.



Impeller - untwist the uv steriliser connector to separate it from the pump. The impeller can be accessed by removing the pump's front casing. Simply rotate it in anti clockwise direction.



The impeller can then be gently pulled away from the housing and inspected.

Ensure that the plastic propeller part of the impeller is attached to the ceramic part and that they have not come apart or split. If this is the case you need to replace your impeller.



Quartz sleeve & UV bulb - remove the UV clarifier from the unit by unscrewing four screws (as shown in the image below). To access UV bulb unfasten the clip located on the side. Gently rotate the housing to remove it.



To access quartz sleeve loosen it up by inserting a flathead screwdriver between the quartz sleeve and quartz sleeve housing (see reference image below). Gently pull it out to remove it.



The quartz sleeve can be coated in limescale build up in hard water areas. This should be carefully removed from the quartz sleeve and cleaned with a soft cloth.

Clean body and all attachments. Reassemble.



When reassembling your unit you must make sure the black O-ring sits on top of the quartz sleeve (as seen in the image on the right). This will enable you to correctly reattach the ballast.

Replacing the UV Bulb

NEVER look directly at the UV light.

When replacing your UV bulb, use this time to clean your quartz sleeve and carefully examine for any damage or cracks. Take care when handling the quartz sleeve and UV bulb to avoid any damage to the glass.

1. Unfasten the clip located on the side of the UV clarifier.
2. Gently rotate housing to remove it. Once cooled, UV bulb can be safely removed by gently moving it from side to side and pulling free of unit.

IMPORTANT! The replacement does not require removal of the gold outer shell protecting the bulb. The top of the gold outer shell has sharp edge, **DO NOT** touch this part.



3. You can now replace your UV bulb and reassemble the unit.

IMPORTANT! Check regularly that your UV light is operational by looking at the UV light indicator located on the top of the filter casing. Always change your UV bulb every twelve months regardless of it working or not, as its performance will lessen by this stage. We recommend to replace your bulb every **12** months

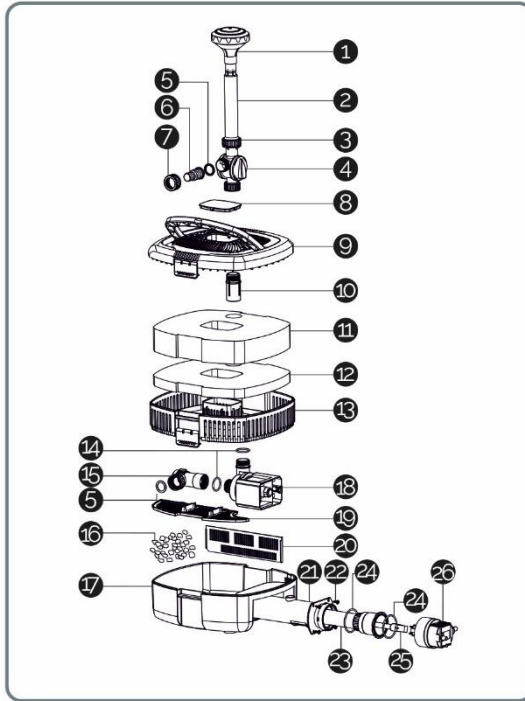
Your TripleAction 15000 uses a 13 watt PLS Style Bulb

Optional Extra

Add an extra basket to your all-in-one system (available to buy separately) for extra filtration. It includes 1 coarse foam.



PARTS DIAGRAM



1	NOZZLE	10	CONNECTOR	19	FILTER MEDIA PLATE
2	FOUNTAIN PIPE	11	COARSE SPONGE	20	DIVIDER
3	FOUNTAIN NET	12	FINE SPONGE	21	UV CLARIFIER BODY
4	T OUTLET	13	SPONGE FILTER CAGE	22	SCREW
5	O-RING 1	14	O-RING 2	23	QUARTZ SLEEVE
6	HOSETAIL	15	WATER FLOW ADJUSTER	24	O-RING 3
7	HOSETAIL NUT	16	CERAMIC MEDIA	25	UV BULB
8	UV WINDOW	17	FILTER BODY	26	UV BALLAST
9	FILTER CASING	18	PUMP		

TROUBLESHOOTING

UV Indicator is not Lighting Up

If the UV indicator on the top of the filter casing is not lighting up follow these troubleshooting steps:

1. Clean the UV indicator.
2. If you find that the UV light is still not operational, check that you have power from the mains supply.
3. If you do have power from the mains supply, check if you can see the UV is operational through the viewing hole on top of the UV clarifier. If you aren't able to see it, try performing a safety override. Locate the safety override switch on the ballast end next to the UV bulb fitting (as shown in the image on the right).



IMPORTANT! NEVER look directly at the UV light.

Press and hold the small thin silver switch when the power is on and the bulb should ignite. Please test in a dark/ shadowed place and do not look directly at the bulb – we recommend covering the bulb with kitchen roll or similar. You should still be able to see the glow of the bulb through this.

4. If the above does not solve the issue replace the UV bulb.
5. Please check for signs of damage or water ingress to quartz sleeve and bulb area. You might need to replace your quartz sleeve and/or O-Ring if that's the case.
6. If you find that the UV light is still not operational after the bulb replacement, the UV ballast may have developed a fault and you will need to contact the supplier of your unit to obtain replacement parts.

Please remember that UV bulbs for use in ponds should be replaced every 12 months. It may still illuminate but there will be no effective radiation

Slow Flow Rate

1. Rinse unit's foams making sure they are free of debris. For optimum function of the unit, we highly recommend the filter is positioned on a brick, so it is not resting directly on the bottom on the pond. This is to prevent large clumps of debris blocking the inlets and restricting the flow.
2. Locate the impeller and shaft in the pump and inspect for damage and clear the fittings and parts of any waste build-up.
3. Ensure that the plastic propeller part of the impeller is attached to the ceramic part and that they have not come apart or split.

Green Water or Cloudy/Brown Water?

In order to correctly identify if you have green water or cloudy/brown water, a settlement test should be carried out.

Take a jar of pond water and allow to settle for 24 hours.

Green Tinge - If your jar is showing mostly green tinged water or has green particles floating in it, you most likely have a bit of an algae problem (follow the green water trouble shooting guide).

Brown Tinge / Water with Sediments - this indicates that you have organic debris decomposing in your pond. This can be particles from dead leaves, twigs and other plant debris that are breaking down (follow the brown water trouble shooting guide).

The UV Bulb is on But My Pond is Green

There are a lot of different factors which contribute to this type of issue and it may not be the UV system at fault. The steriliser will work to maintain rather than transform water quality so you may need to add treatments to clear poor quality water or consider a heavy water change.

Algae growth in water can be due to high phosphate and nitrate and green water is heightened in the summer period due to the extra sunlight so it is also advised that a water test is carried out.

If the UV light is working then the product is functioning correctly. The position of the pond should also be considered, as this affects how much sunlight is directly falling on the pond. Algae growth is very likely to require a treatment to resolve the growth.

The orientation of the garden can also be an issue; south facing gardens inevitably get more sunlight and can cause ponds to be greener in the summer if exposed all day. Try and shade your pond water surface, plants are a great way to do this.

My Pond Water is Cloudy/Brown

1. Make sure the unit is turned on 24 hours a day. Continuous running is needed to maintain a clean and healthy pond.
2. Remove pond waste and leaves and carry out a partial water change.

3. Reduce feeding. Overfeeding introduces a lot of organic waste and is one of the main causes for cloudy water problems.

4. Make sure to perform regular water changes, check your unit is clean and adequate for your pond size and do not overstock it.

My Unit is Cutting Out

1. Rinse unit's foams making sure they are free of debris. For optimum function of the unit, we highly recommend the filter is positioned on a brick, so it is not resting directly on the bottom on the pond. This is to prevent large clumps of debris blocking the inlets and restricting the flow.

2. Inspect the quartz sleeve for hair line cracks and ensure that all O-rings are in place and well lubricated.

3. Locate the impeller and shaft in the pump and inspect for damage and clear the fittings and parts of any waste build-up.

4. Ensure that the plastic propeller part of the impeller is attached to the ceramic part and that they have not come apart or split.

Poor Fountain Performance

1. Reduced height - extend the fountain attachment.

2. Lime scale / waste build up - clean flow adjusters and fountain head.

3. Waste blockage - remember to keep your unit raised slightly above the floor level in your pond to help reduce the waste pulling through the filter.

If none of the above resolves your issue, or you require spare parts for your filter, please contact the supplier of your unit.

SPECIFICATIONS

MODEL:	TripleAction 15000
MAX HEAD HEIGHT:	4.8 metres (the maximum height the pump will pump to (waterfall height). Note flow decreases with height.
MAX FLOW RATE:	5200 L/H
DIMENSIONS (LxWxH) (mm):	350 x 310 x 198
OUTLET FITS:	20mm and 25mm hose
WATTAGE:	55w
UV WATTAGE:	13 Watts
CABLE LENGTH:	10m (Plug not included)
VOLTAGE:	220-240V/50Hz

PONDS WITH:	SUITABLE FOR:
NO FISH (ORNAMENTAL)	UP TO 15000 Litres
SMALL MIX OF FISH	UP TO 7500 Litres

Limited Warranty

This product is guaranteed for a period of 24months (excluding rotor/impellor assembly) from the date of purchase for material or manufacturing defects. The guarantee covers the substitution of defective parts. However, the guarantee is considered null and void in the case of improper use, improper handling or negligence on the part of the buyer. If your pondHero pump fails please take it back to the retail outlet from where it was purchased. You will be required to take your receipt/proof of purchase with you. This does not affect your statutory rights.

Your appliance contains valuable materials which can be recovered or recycled. Leave it at a local civic waste collection point.

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